

Date: Monday, 1/8/2007 10:50:56 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : ASPIRATOR INNER SHELL
<b>Job Number</b> : 30154	
<b>Estimate Number</b> : 11976	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2095
<b>This Issue</b> : 1/8/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2095 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <u>JA</u>	<b>Due Date</b> : 2/5/2007 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JA 07.01.08</u>	
<b>Comment</b> : Est. B 99.01.20 Re-format DM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D2060	Aspirator
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)

Aspirator

Pick:

Qty	Part number	Description	Batch
1	D2060	Aspirator Core	B30160

SB 07/02/01 (50)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Drill 4 flange holes as per Dwg D2095/96 using Drill Jig DT 8262

FF 07-01-31 50

Cut edges as per Dwg D2095 using Jig DT 8263

FF 07-01-31 50

Mill 5/16 slot for jet as per Dwg D2095/96 using Milling Jig DT 8296

S.F 07/02/01 (50)

Deburr

S.F 07/02/01 (50)

Clean and polish with water and thinner

FF 07-02-05 50

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SB 07/02/05 00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/02/07

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/8/2007 10:50:56 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ASPIRATOR INNER SHELL

Job Number: 30154

Part Number: D2095

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

5/5 07/02/05

50

5.0

QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

19 07/02/07

Job Completion



U 07/06/07

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

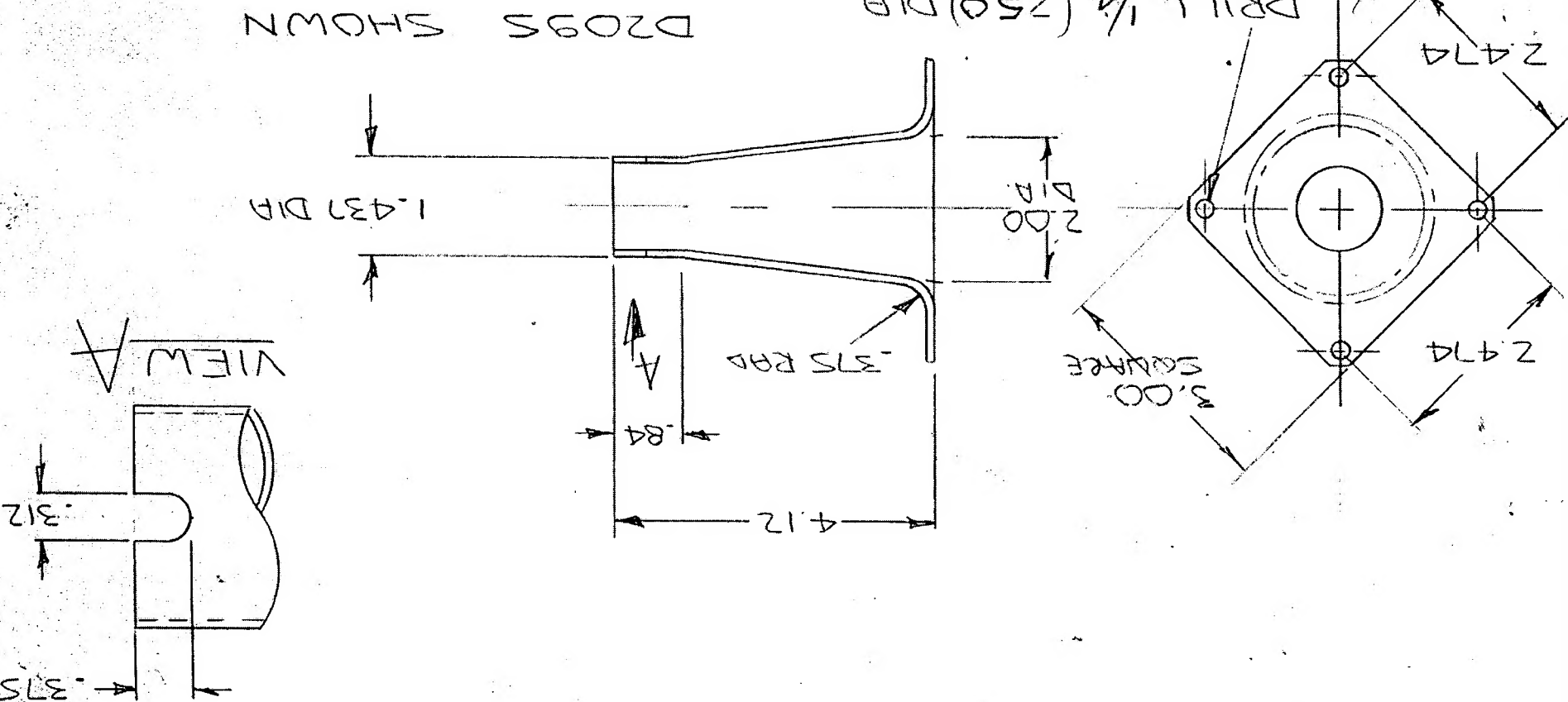
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
99/01/19

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENTS  
WITHOUT NOTICE  
WORK ORDER  
NO 201521

MATERIAL: 1100-O - SPIN FROM  
D2095 SHOWN  
D2096: VIEW 'A' SLOT  
IS ROTATED 45°



REVISION		APPROVED		DESCRIPTION		CHANGE	
1		1		1		1	
2		2		2		2	
3		3		3		3	
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